

Treadle Belt Installation

Your new treadle belt comes complete with the staple to put it together already installed in one end. The other end is free.

All one must do is make sure you run the belt through all the guides the machine might have as well as around the big wheel on the base and then around the machine hand wheel. I like to have the staple end coming over the hand wheel from back to front. You then take the free end (the end without the staple) and pull it up against the end with the staple until it is snug, then pull about $\frac{1}{2}$ " more snugness into the belt. Measure the free end of the belt where the staple end finishes on the free end and mark with a pen. Cut the belt off. Then punch a hole in the free end $\frac{1}{4}$ " from the end, (this can be done with a $\frac{1}{16}$ " drill bit or a nail or the needle in the sewing machine). Have the belt off the big wheel on the metal frame. Once the hole is punched insert the staple and crimp, then feed the belt back around the top hand wheel and bottom wheel and you should be ready to sew.

There is normally 3 to 6" of belt that is cut off.