

Singer model 66 and 99 slide plate installation:

Shown in photo 1 is the underside of the slide plate. Notice that one end of the plate the lines **do not** go all the way to the edge. Also shown is a small notch on the right side of the plate.

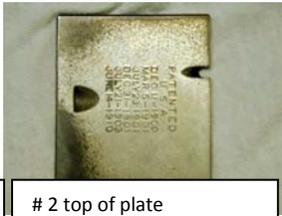
Photo #2 shows the top of the plate with the notch again to the right and the thumb indentation to the left.

Photo #3 shows, indicated by the blue pointer, a small flat spring in the bed of the machine; this is what attached the slide plate to the machine. Referring back to photo #1, the end with the grooves all the way to the edge will slide into this spring clip.

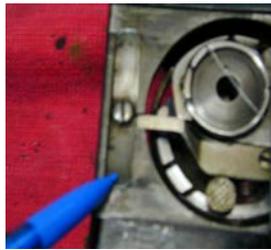
Photo #4 shows how to position the plate for installation. Raise the needle bar and the needle to their highest position. Slide the plate over the top of the needle plate and under the pressure foot. You only need clear the mounting spring clip that attached the slide plate. Now drop the left edge of the plate into the groove where it will run and push back to the left to engage the spring clip. (You may have to pry the edges of the spring clip up just slightly with your small screw driver to start the slide plate into the spring clip. Once you have the slide plate pushed onto the spring clip, slide it all the way to the left as shown in photo 5. If it locks in place and doesn't slide off the left edge of the machine, then it is locked in place. All one need do now, is slide it back into its closed position and you are ready to sew.



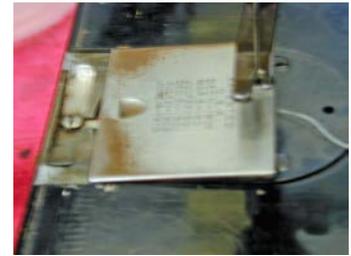
#1 underside of slide plate



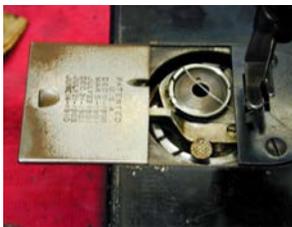
# 2 top of plate



#3 shows spring that locks plate onto machine



#4 slide plates positioned for install



#5 slide plate installed